



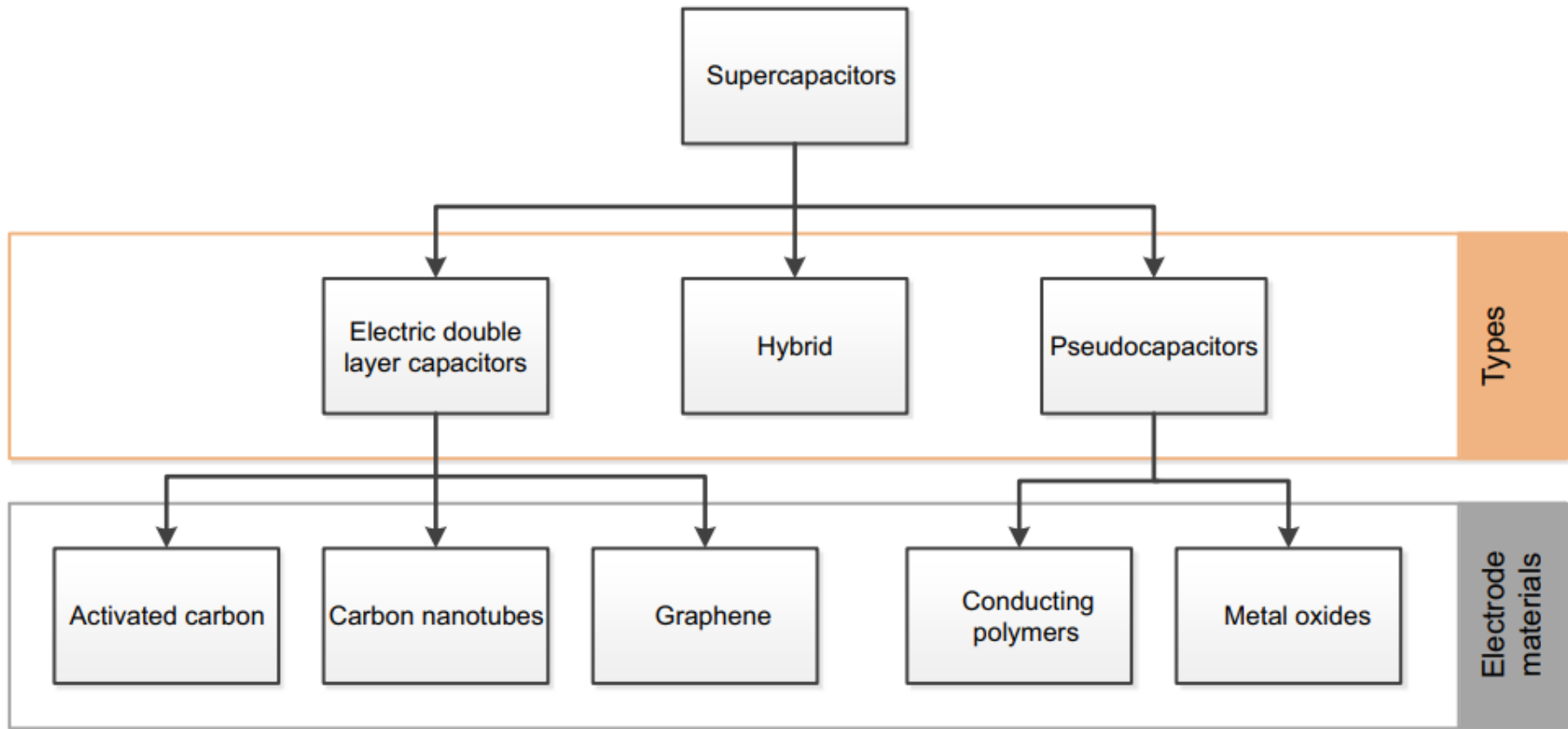
High energy density lithium-ion capacitors for pulsed load current applications

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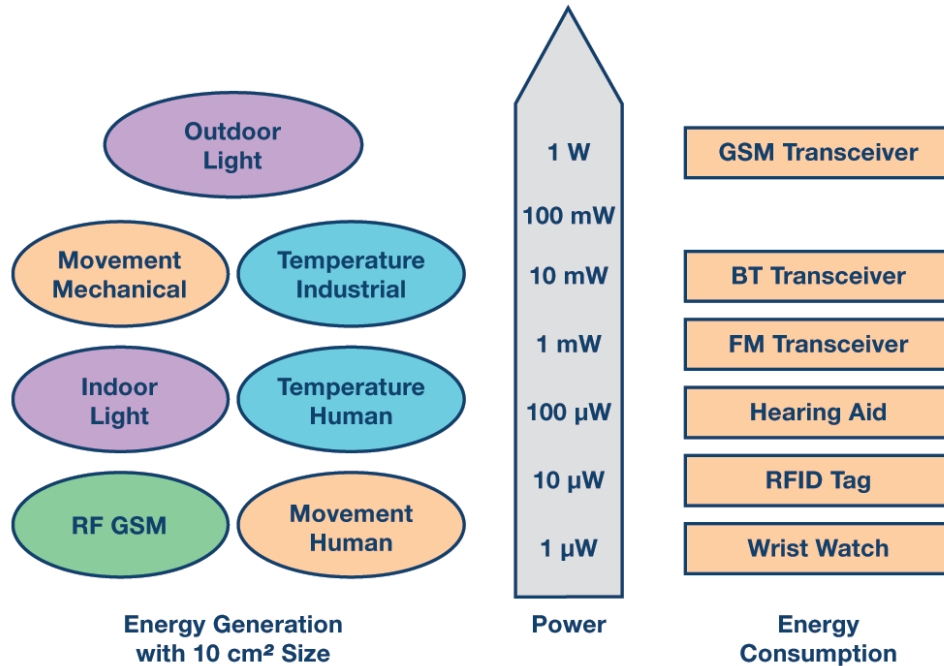
The Pennsylvania State University

EnerHarv 2022



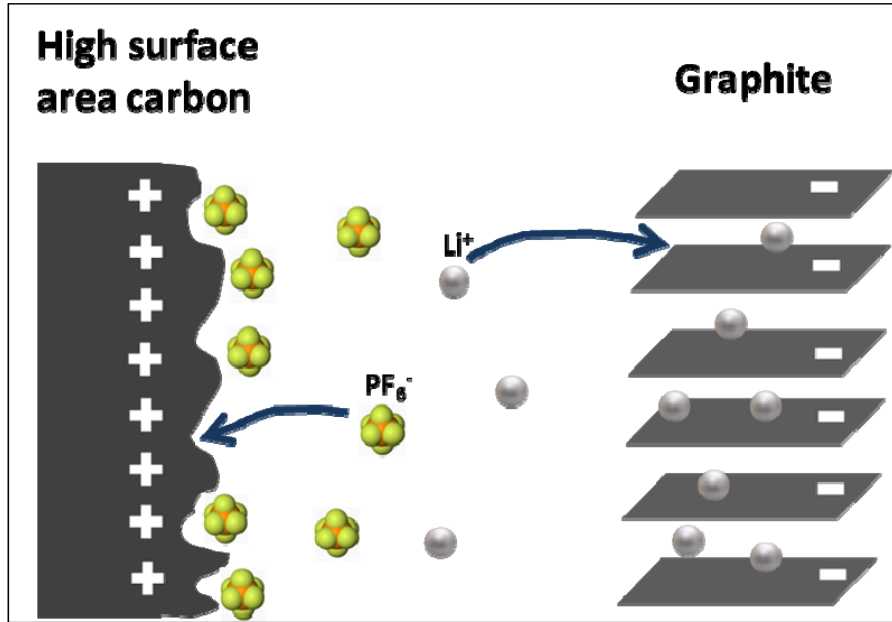


Desired capacitor characteristics for Energy harvesting and storage

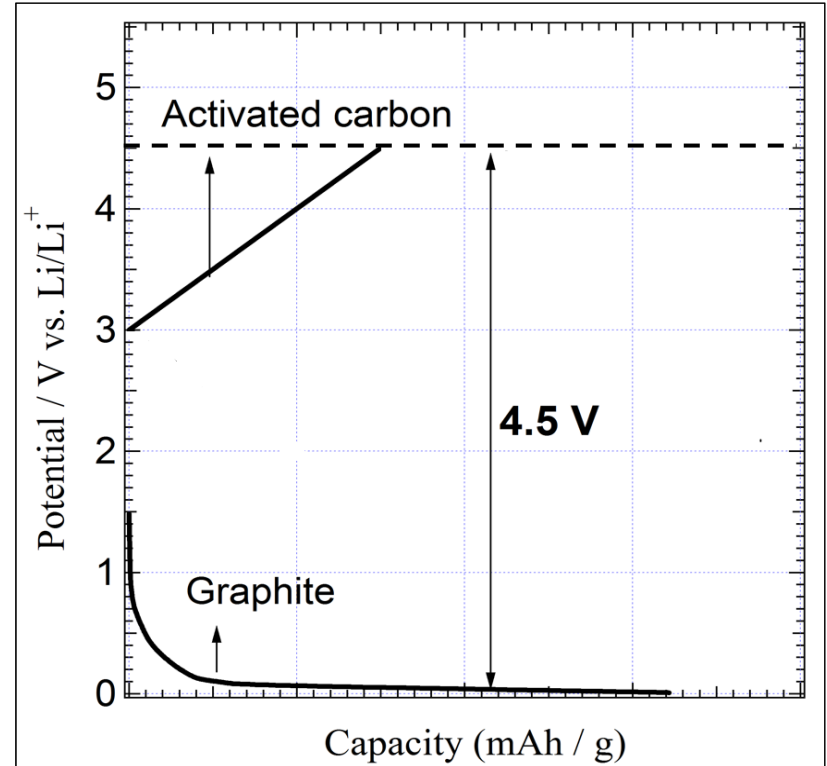


- Low self discharge (minimize Electrode impurities)
- Low ESR (textural properties)
- Large capacitance (Pore size distribution)
- High voltage stability (Electrolyte decomposition)

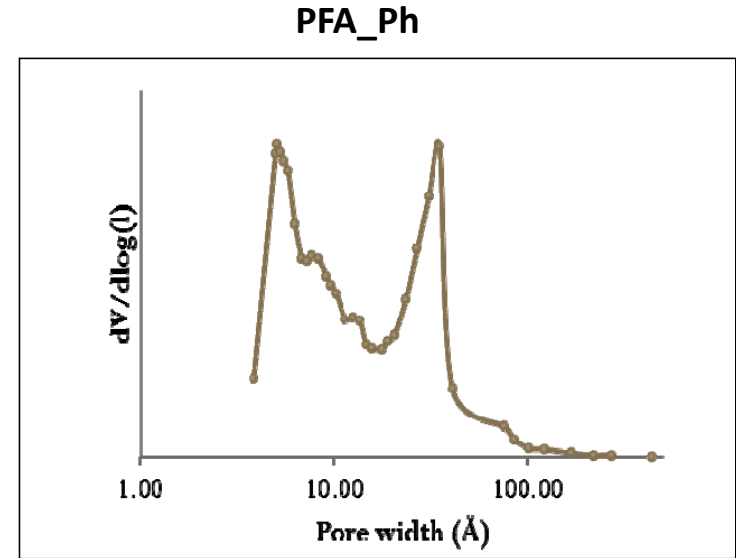
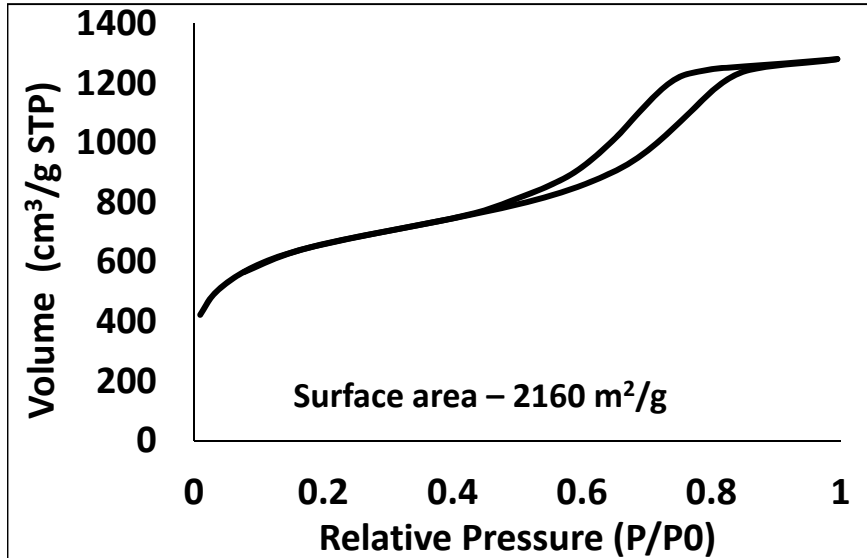
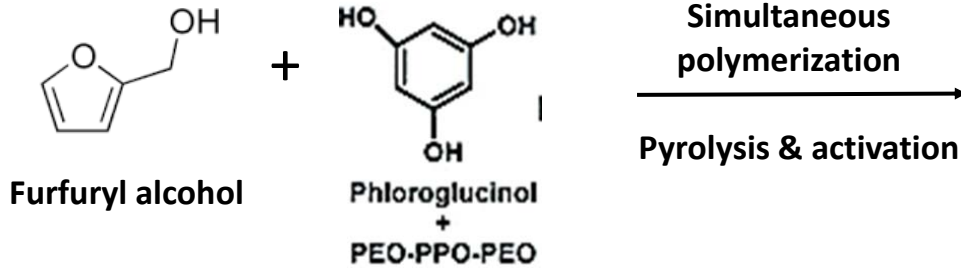
Lithium-ion capacitor technology



- Energy density limited by the specific capacitance of high surface area carbon cathode
- Power density limited by the C-rate performance of prelithiated graphite anode

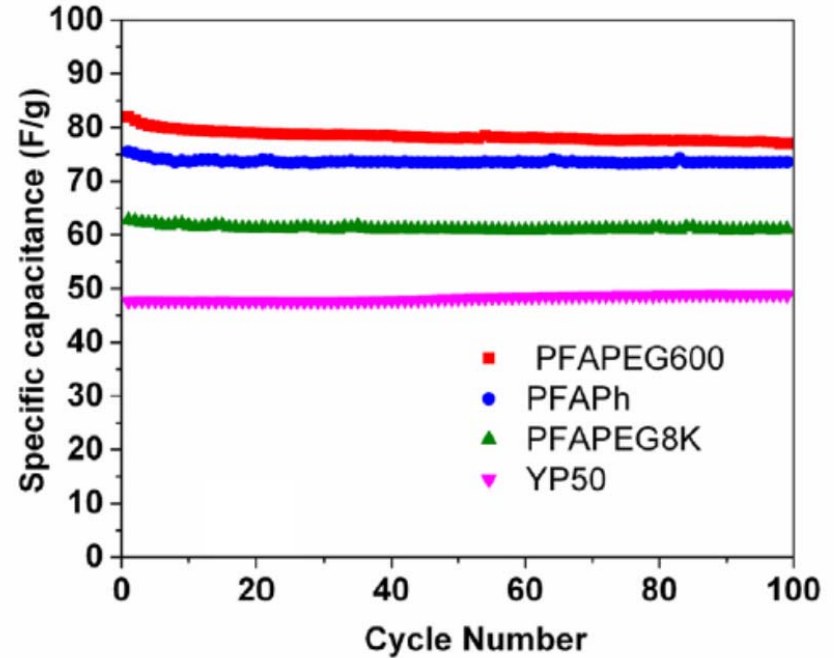
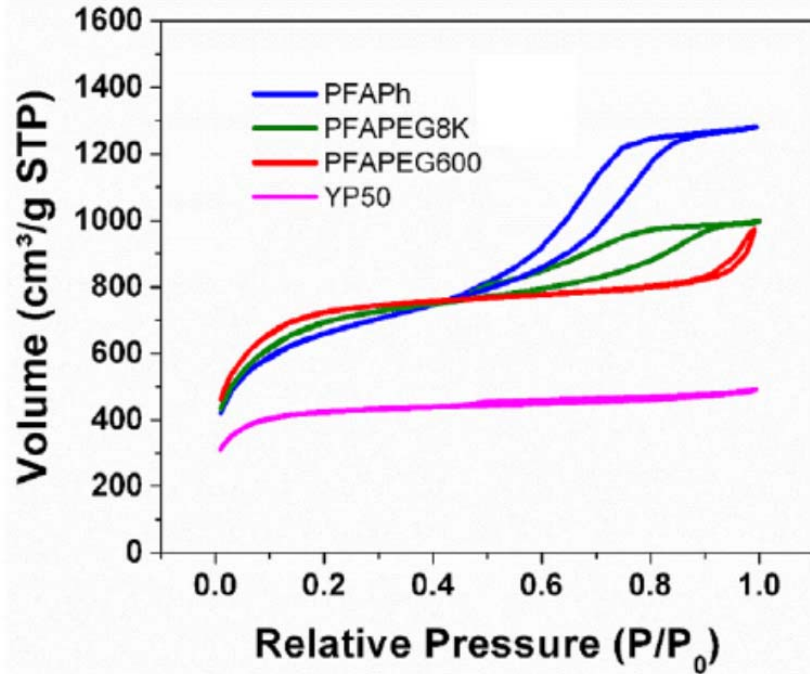


Synthesis of bimodal porous carbon cathode



- High surface area carbons that have ultramicropores and mesoporosity in the range of 5 - 6 nm can be synthesized

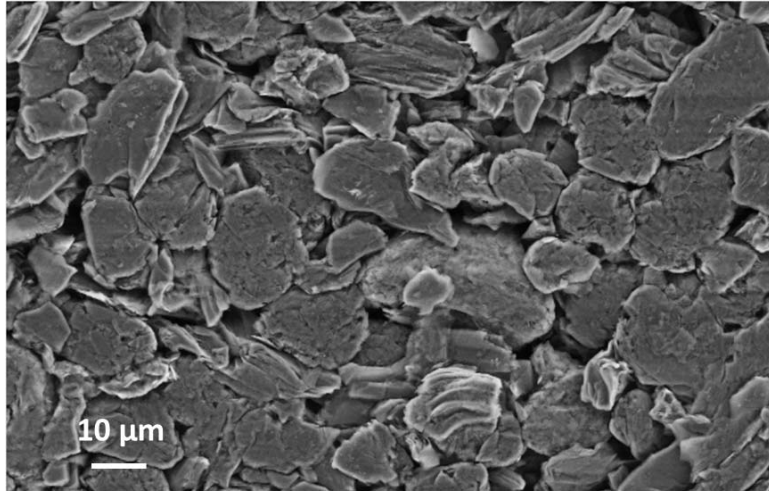
Impact of pore size distribution on electrode capacitance



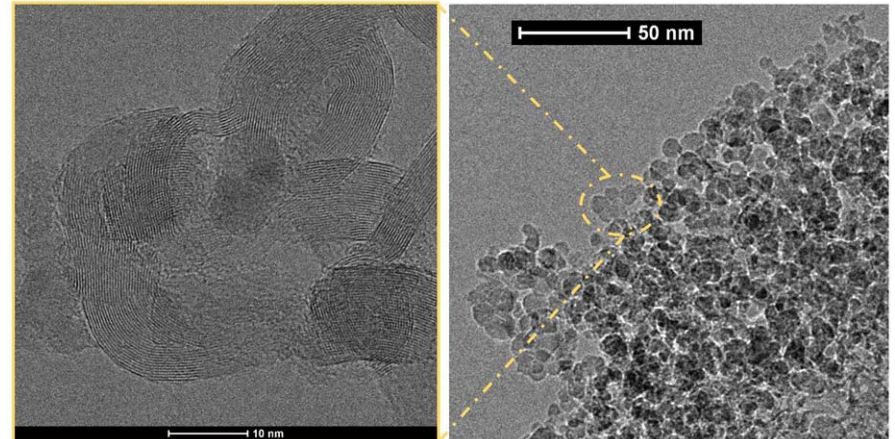
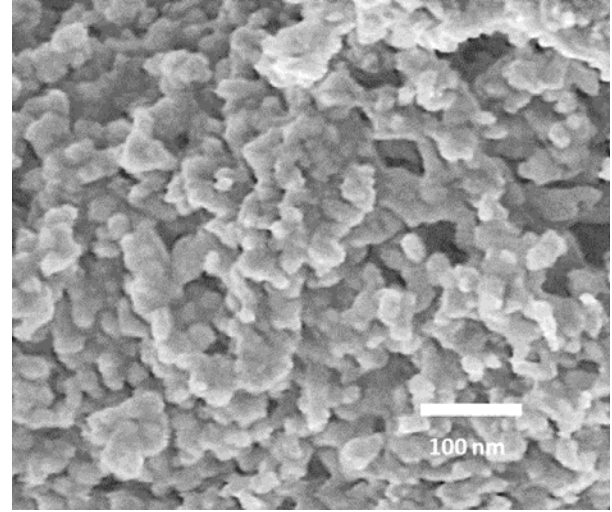
Bimodal porous carbon electrode has almost double the capacitance of the state-of-the-art commercial YP-50F carbon

Improving rate capability of graphite

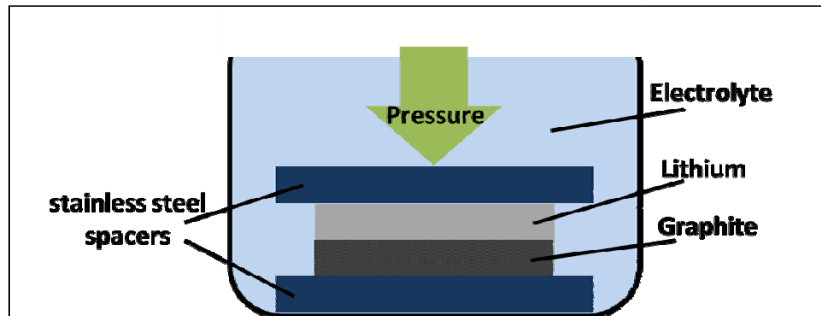
CMS graphite



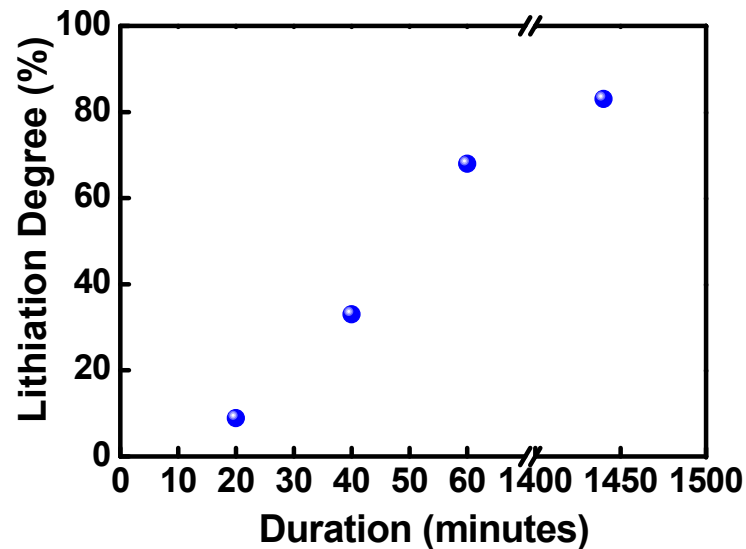
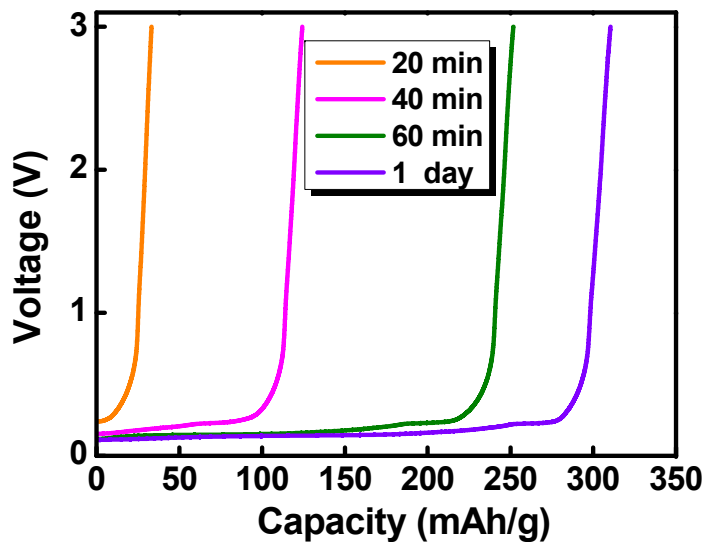
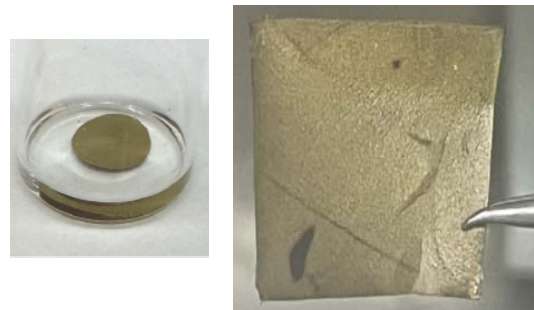
Coalesced carbon onion



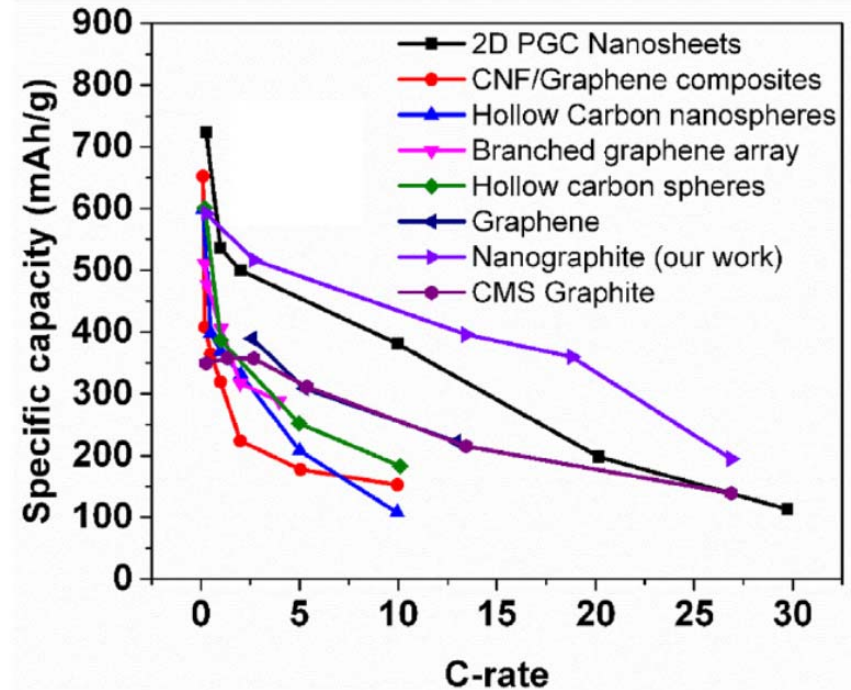
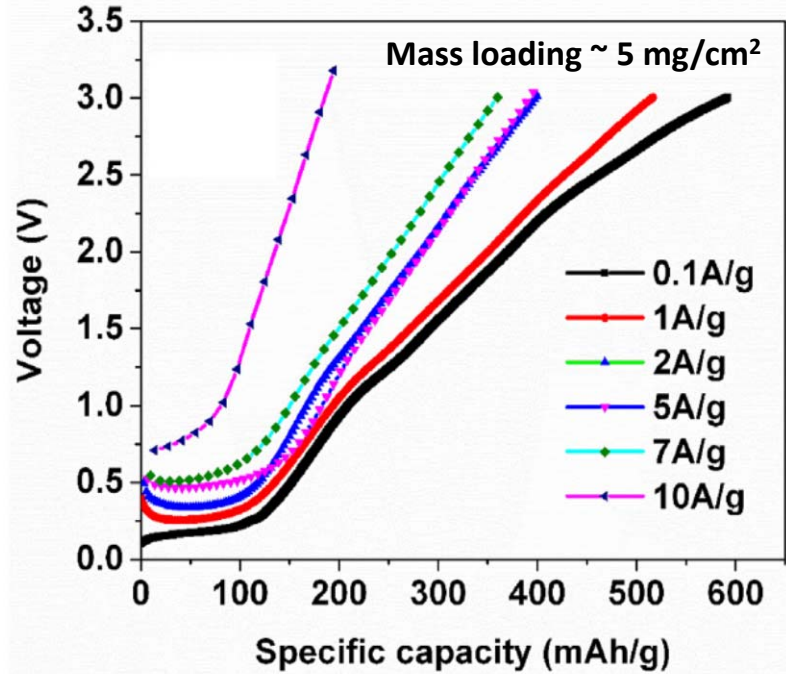
Prelithiation of graphite



Lithiated graphite (golden yellow)

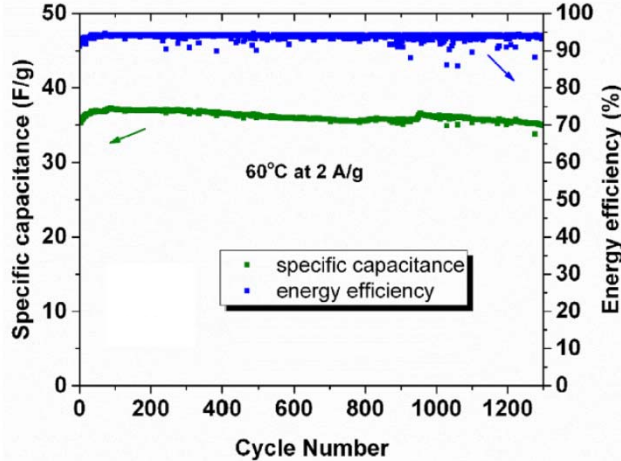
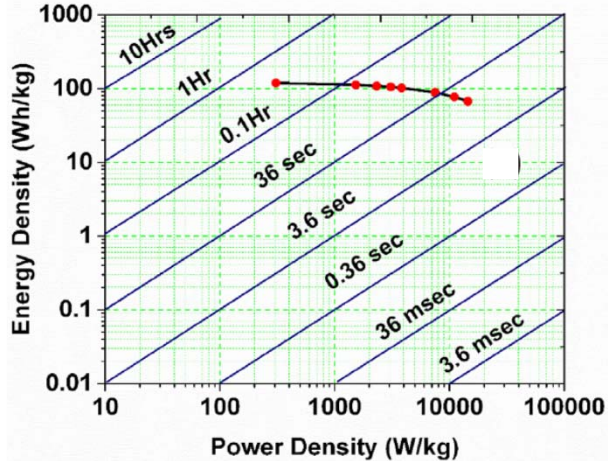
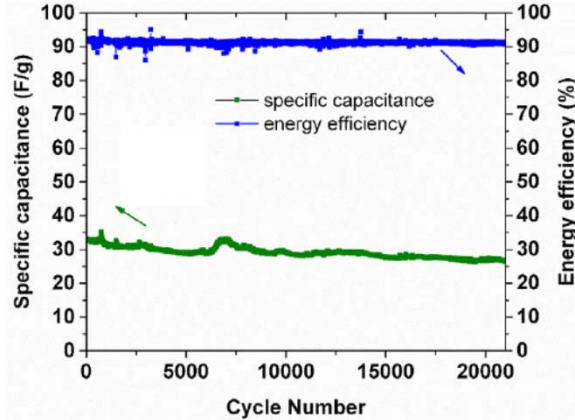
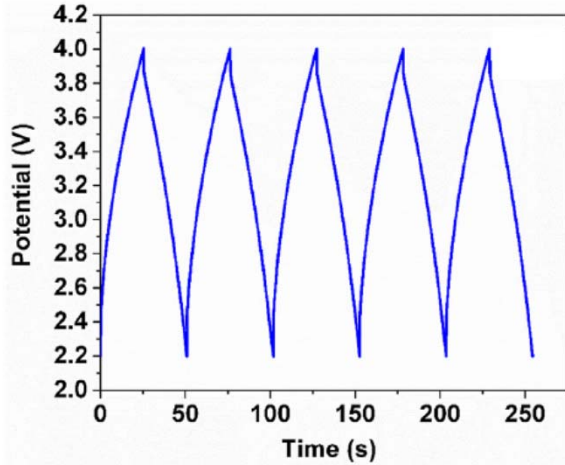


Half cell performance comparison of carbon onion-based anode against other high-rate anode materials



**Coalesced carbon onion anodes have high-capacity retention
($\sim 400 \text{ mAh/g}$ @ C-rate of 20C)**

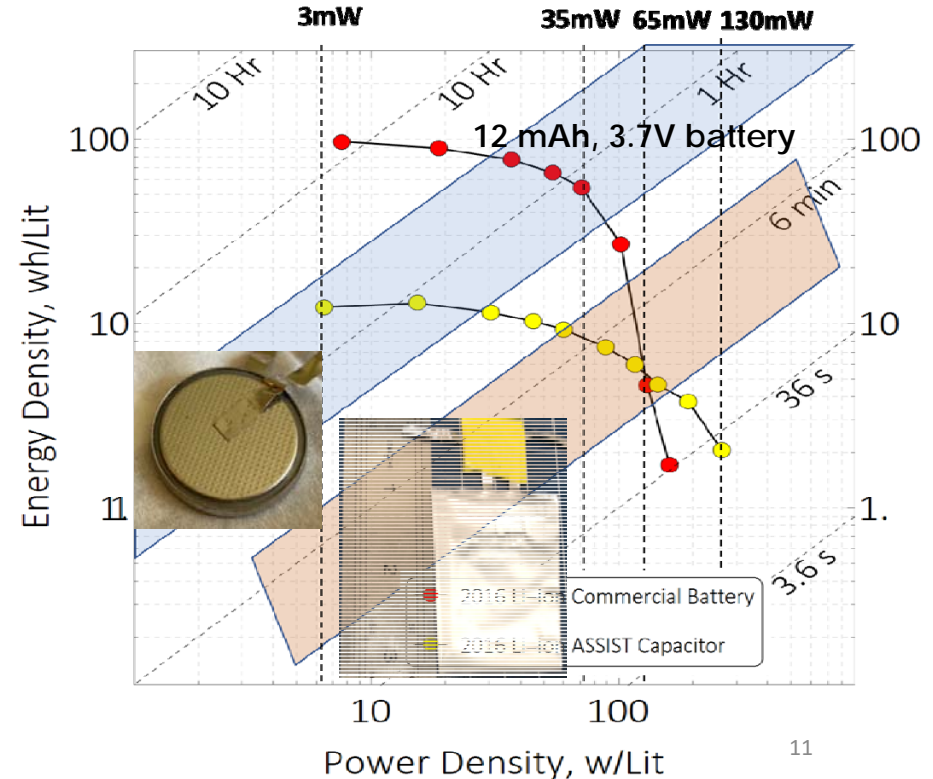
Performance of high-power lithium-ion capacitor



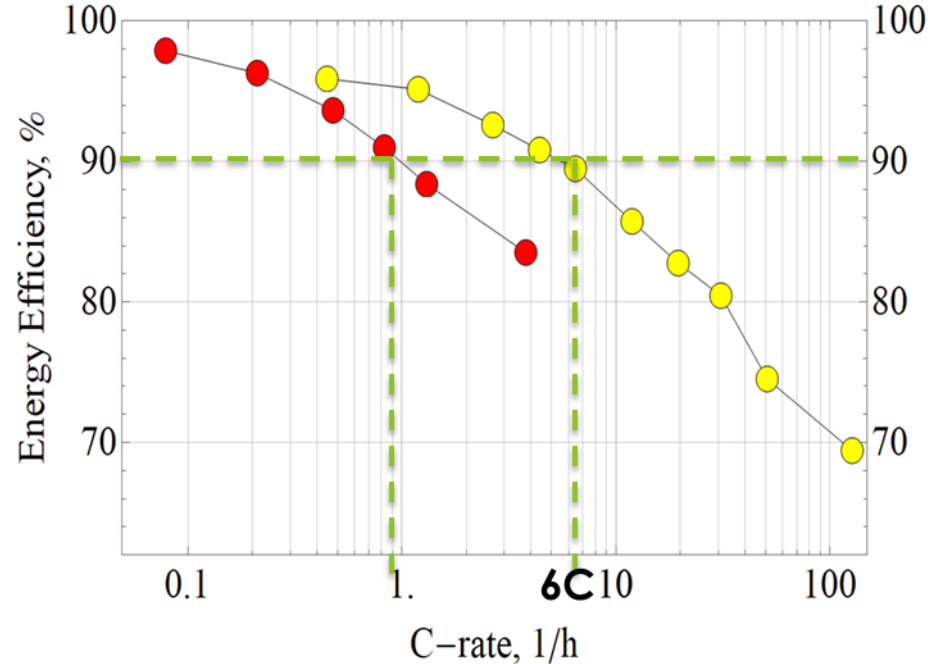
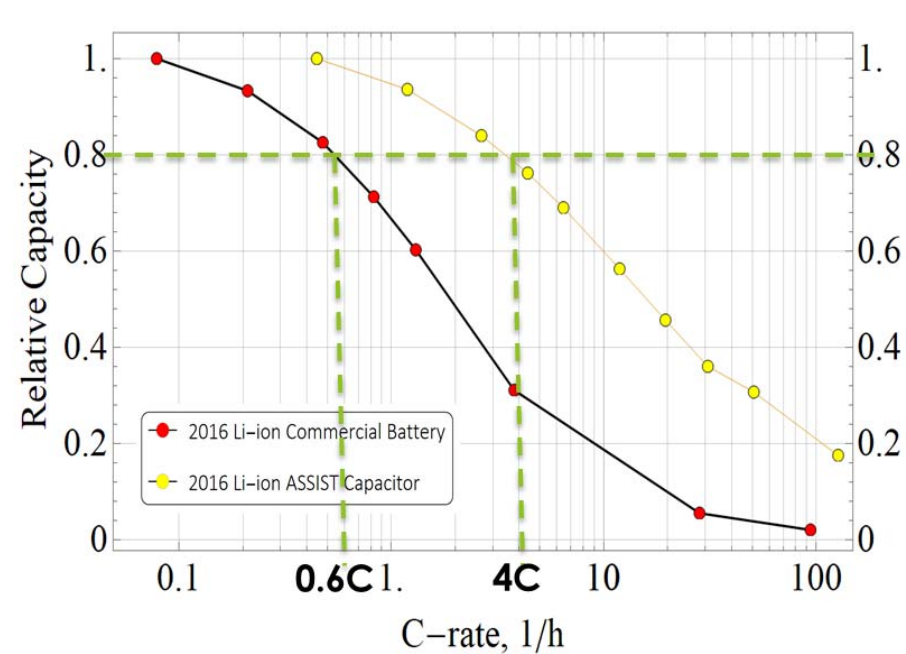
- Energy density of ~ 100 Wh/kg achieved at a power density of 10 KW/kg
- 80% capacitance retention over 21000 cycles
- Excellent thermal stability upto 60°C

Performance of high energy density LIC2016 capacitor

Specifications	LIC2016
Cell Voltage	3.8V
Capacity	2.5 mAh (4.7F)
Nominal current	4C (10 mA)
Maximum current	50 mA for 36s
Operable Voltage range	2.2 – 3.8V
Leakage current	< 1 μ A
Self discharge	10% over 2 months
Volumetric packaged energy density (Wh/l)	13 Wh/L

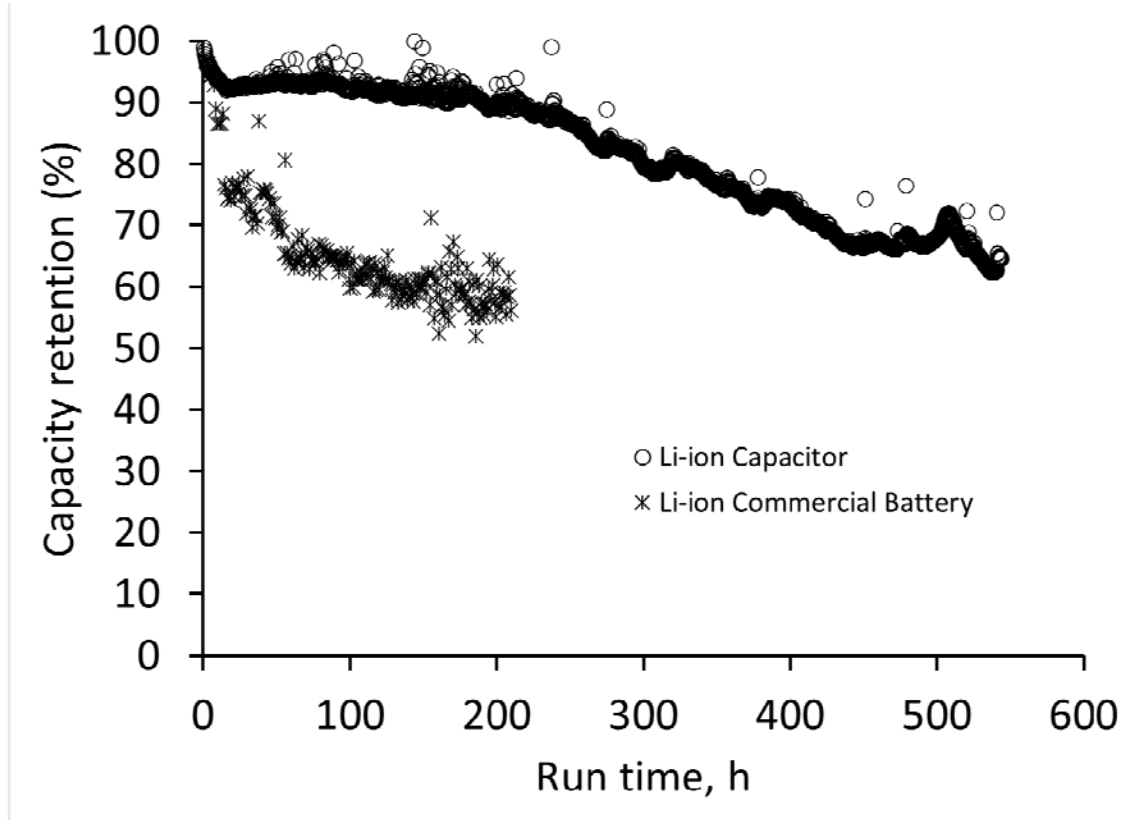


Performance comparison at different C-rates versus Li-ion rechargeable battery



- LIC2016 delivers 80% of total capacity at 4C rate
- Energy efficiency as high as 90% achieved at 6C rate

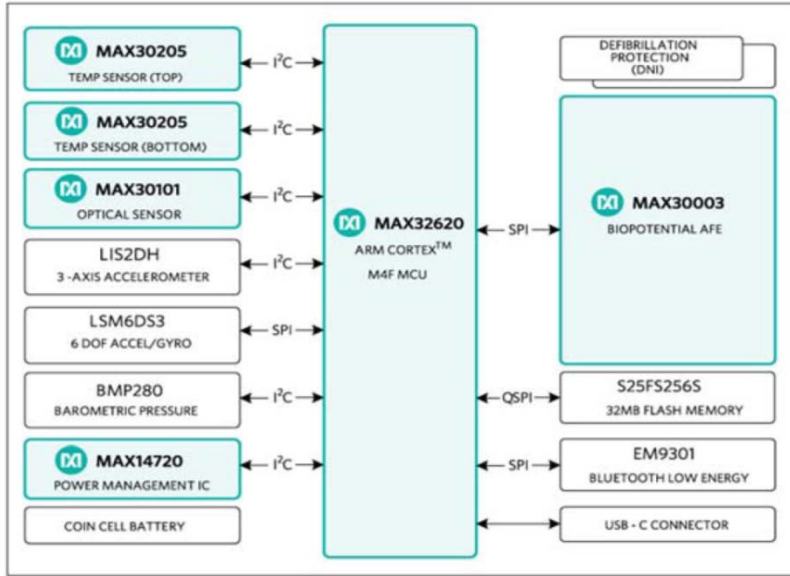
Comparison of cycle life performance versus battery



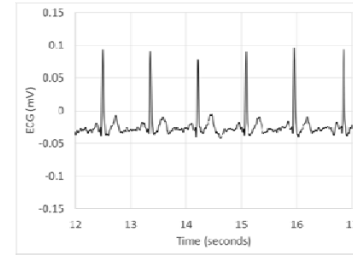
- Both capacitor and battery cycled at a constant current charge/discharge of 8 mA
- For similar capacity retention, Li-ion capacitor's cycle life is three times that of the battery

LIC2016 based demo

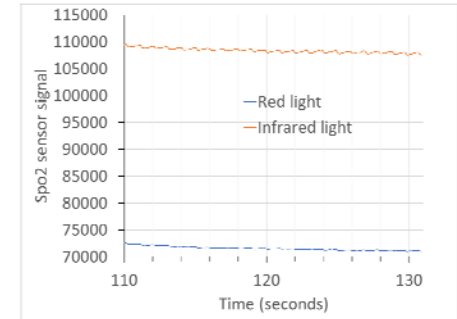
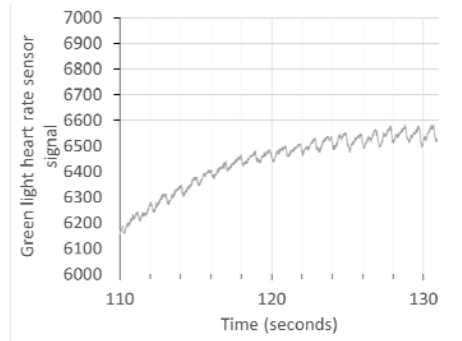
Maxim health sensor platform



Replaced CR2032 battery with LIC2016 charged by flexible solar cell

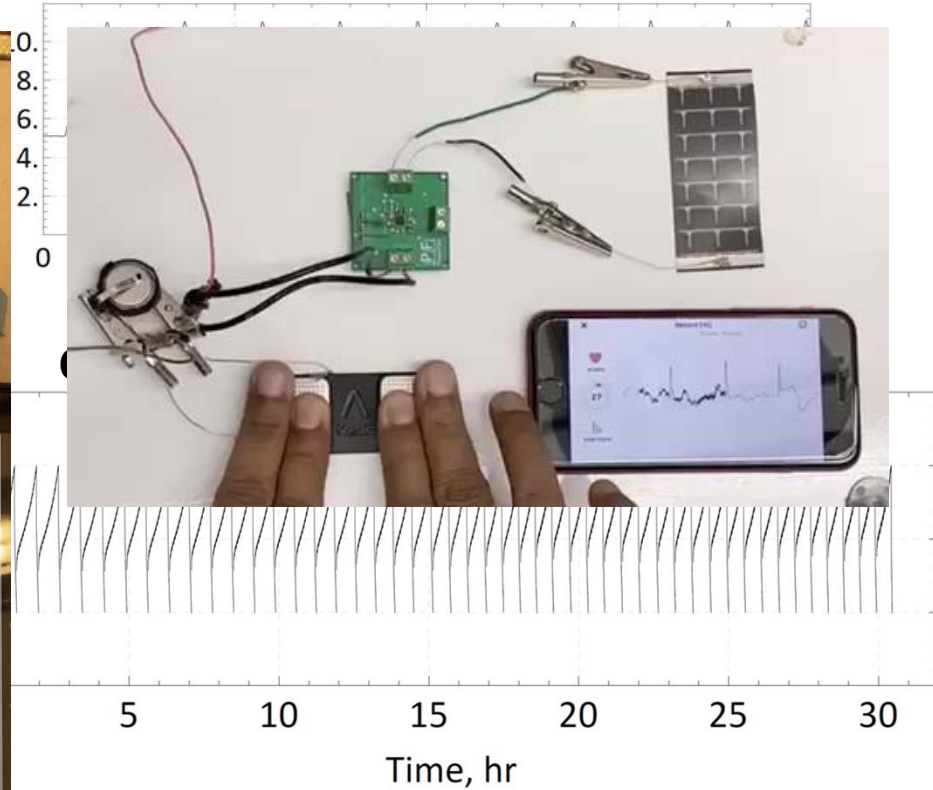
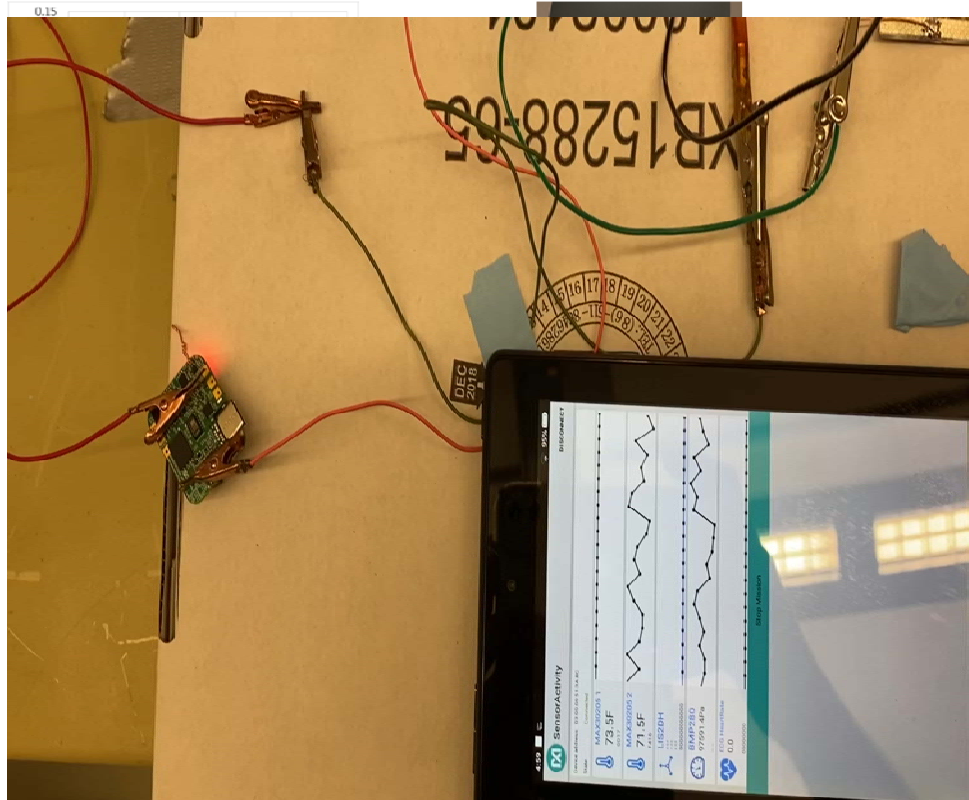


Pulse-ox and heart rate optical sensor



Demo based on capacitor powering wearable health sensor

Pulsed load current profile



Summary

- Li-ion capacitor fabricated using a high surface area carbon cathode with bimodal pore size distribution demonstrated higher specific capacitance
- Li-ion capacitor fabricated using a prelithiated coalesced carbon onion anode demonstrated excellent cyclability with 90% energy efficiency when charged and discharged at 2 A/g (discharge time \sim 27s)
- High energy density design allowed us to fabricate 13 Wh/L, 4.7F capacitor packaged in a 2016 coin cell prototype
- The capacitor can be charged using solar cell to continuously run a health sensor platform
- The designed capacitor can offer significant advantages either as a standalone energy storage device or in conjunction with batteries for handling pulsed load current applications such as wearable technologies or IOT based systems

Acknowledgements

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