

# Towards Self-powered Smart Sensors in Hydraulic Motors

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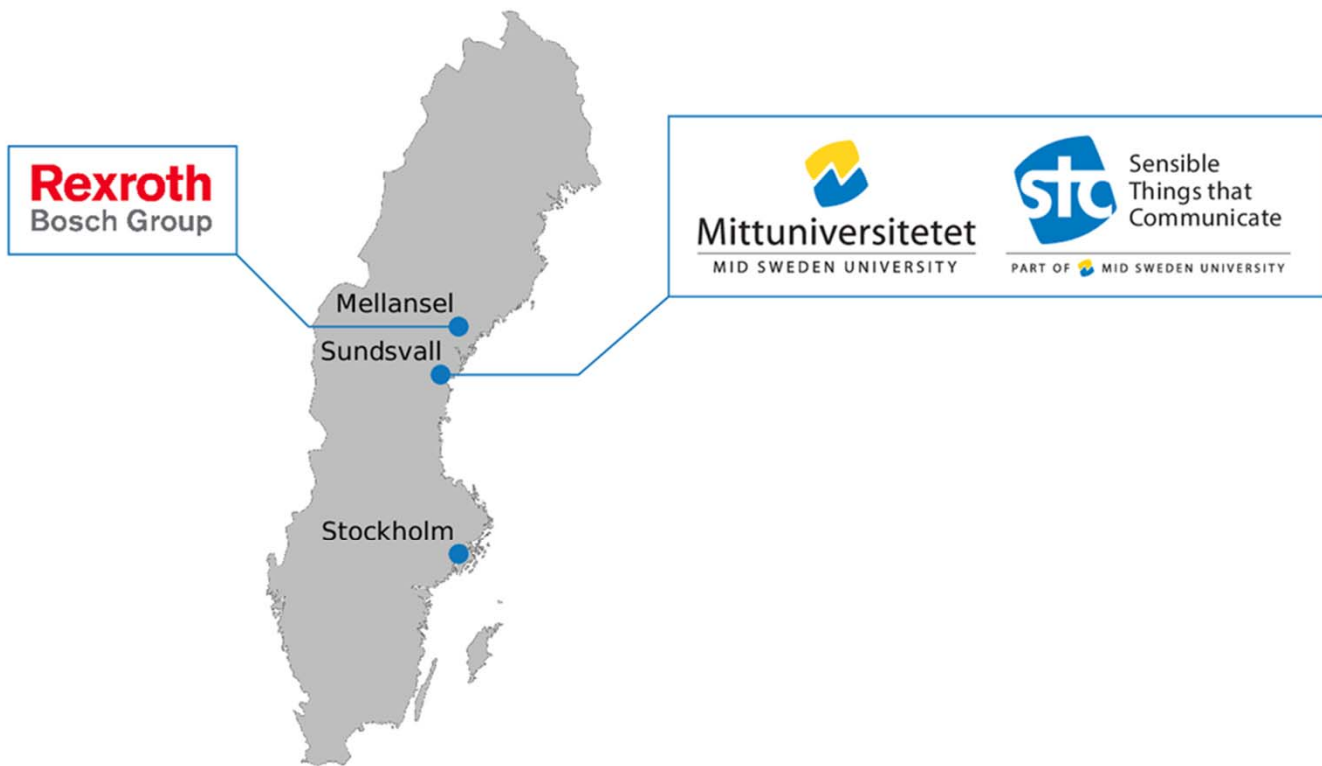
# STC at Mid Sweden University



  
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Things that  
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# STC at Mid Sweden University



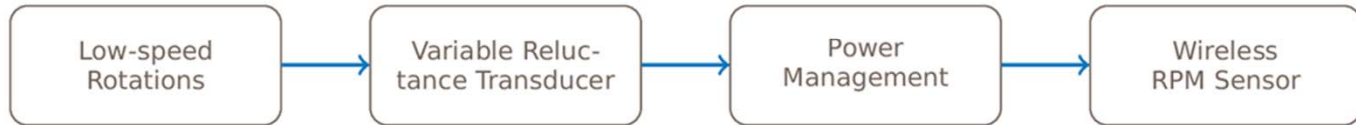
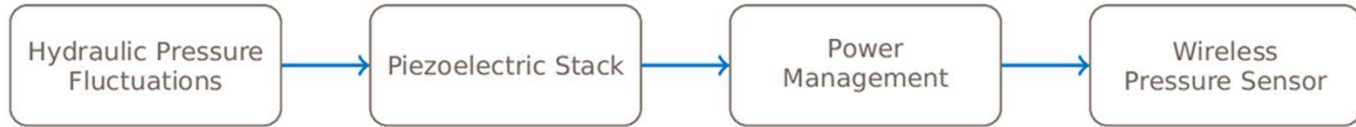
# Smart hydraulic motors



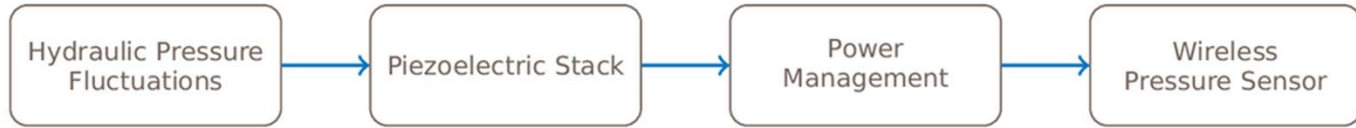
## Two EH cases:

- Pressure fluctuations
- Low-speed rotations

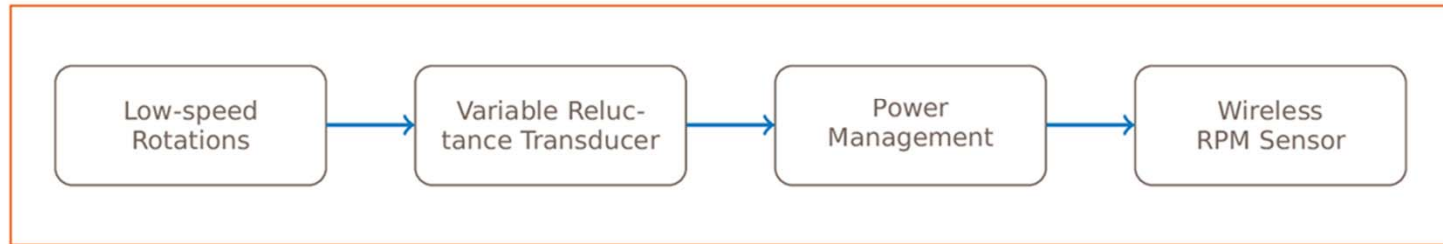
## Two cases for self-powered sensors



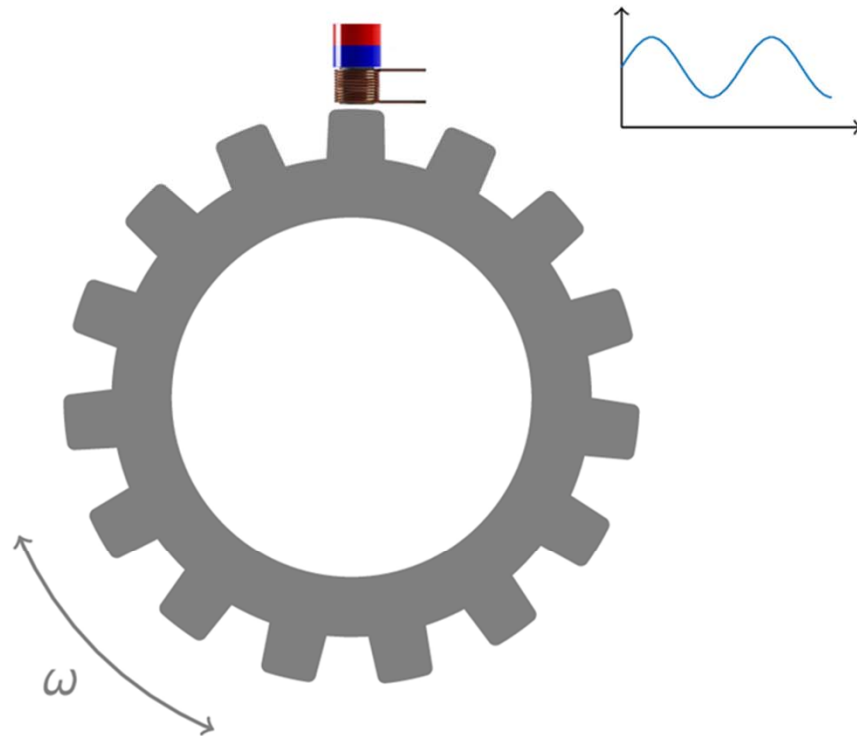
# Two cases for self-powered sensors



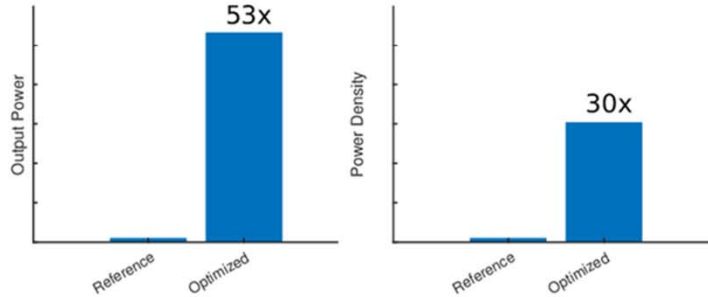
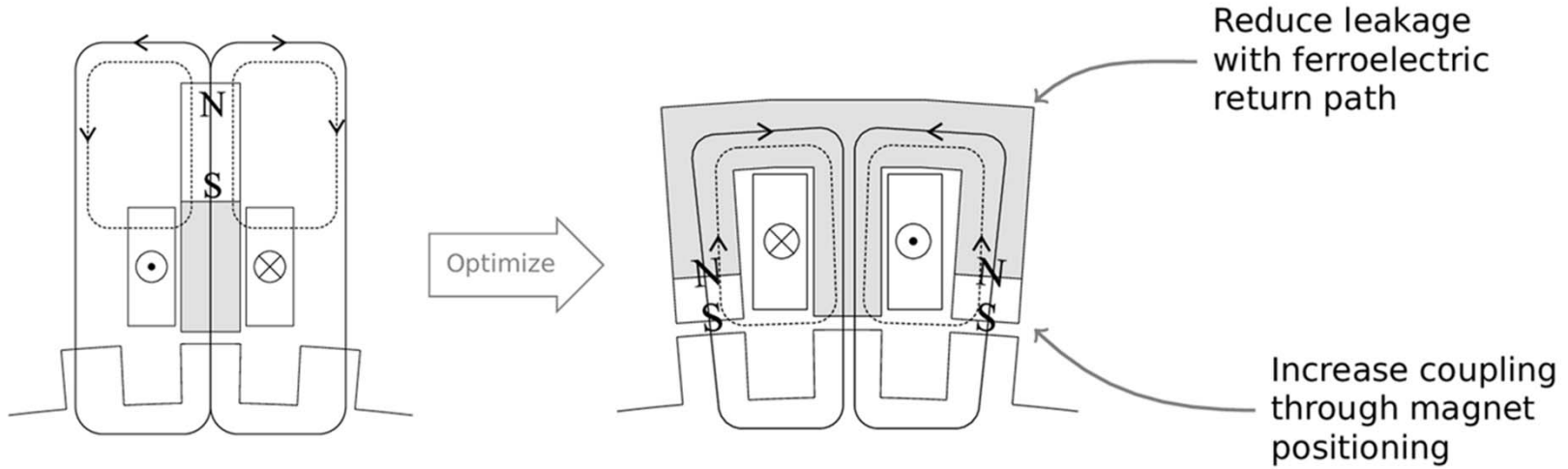
Xiao et al. (2022), *Adv. Energy Mater.* 12(9)



# Variable reluctance principle

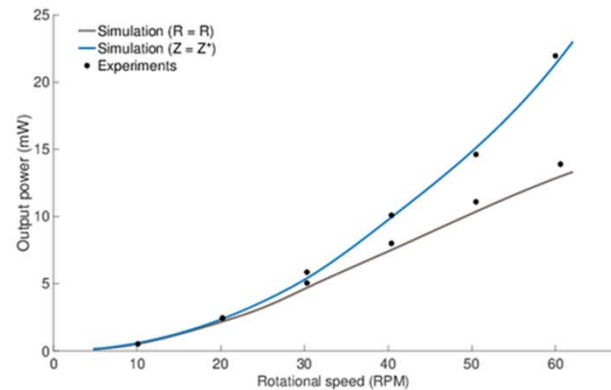
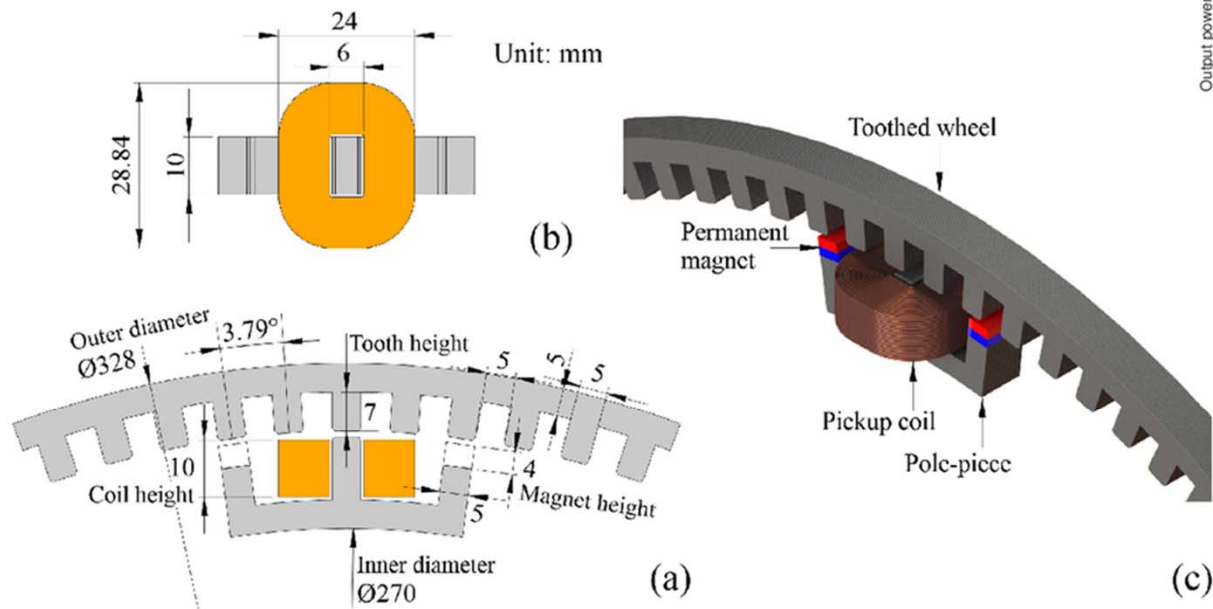


# Variable reluctance pickup optimization



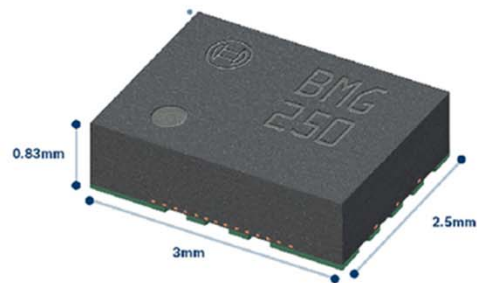


# On-rotor m-shaped VREH



# Advantages of gyroscopic measurement

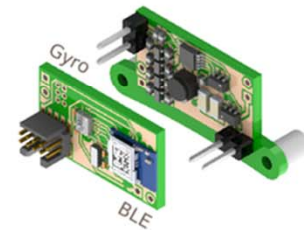
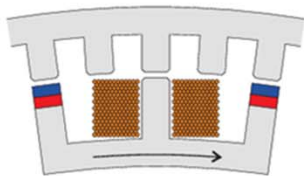
- Inertial measurement (no reference)
- Output proportional to angular speed
- Bandwidth and delays are independent of angular speed
- Very low cost and size



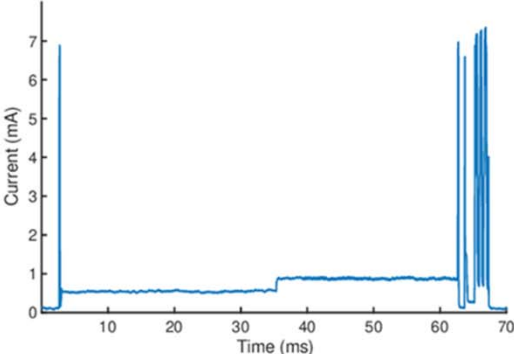
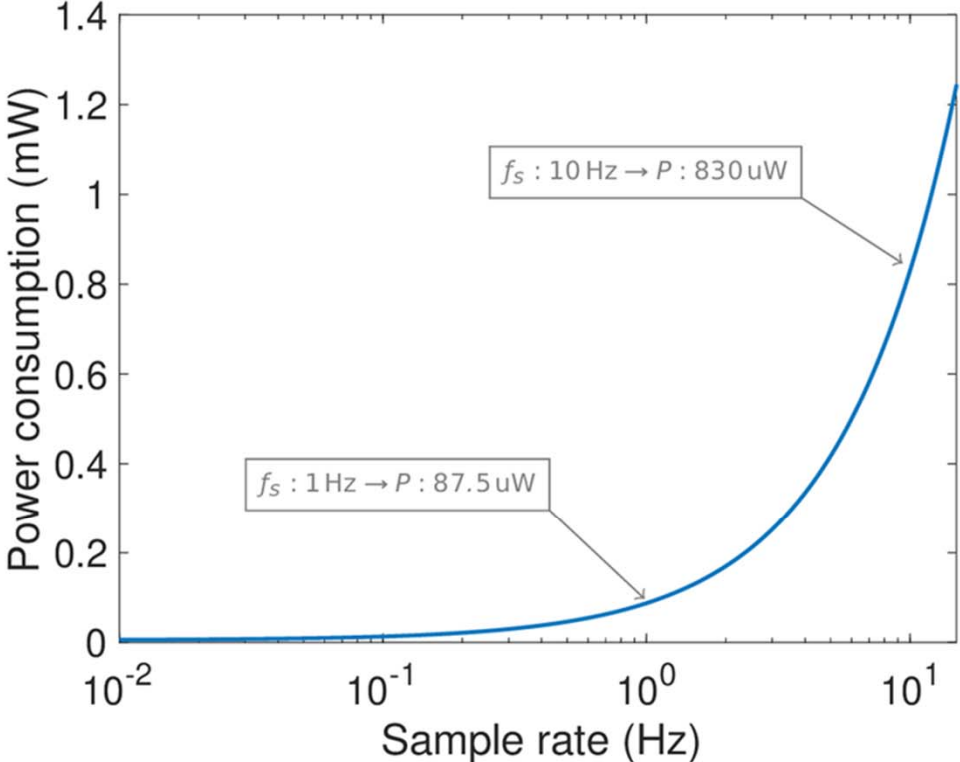
## Bosch BMG250

- approx.  $6\text{mm}^3$
- 1.8V - 0.9mA
- 3uA suspend mode
- approx. 2€

# Self-powered sensor systems based on EH

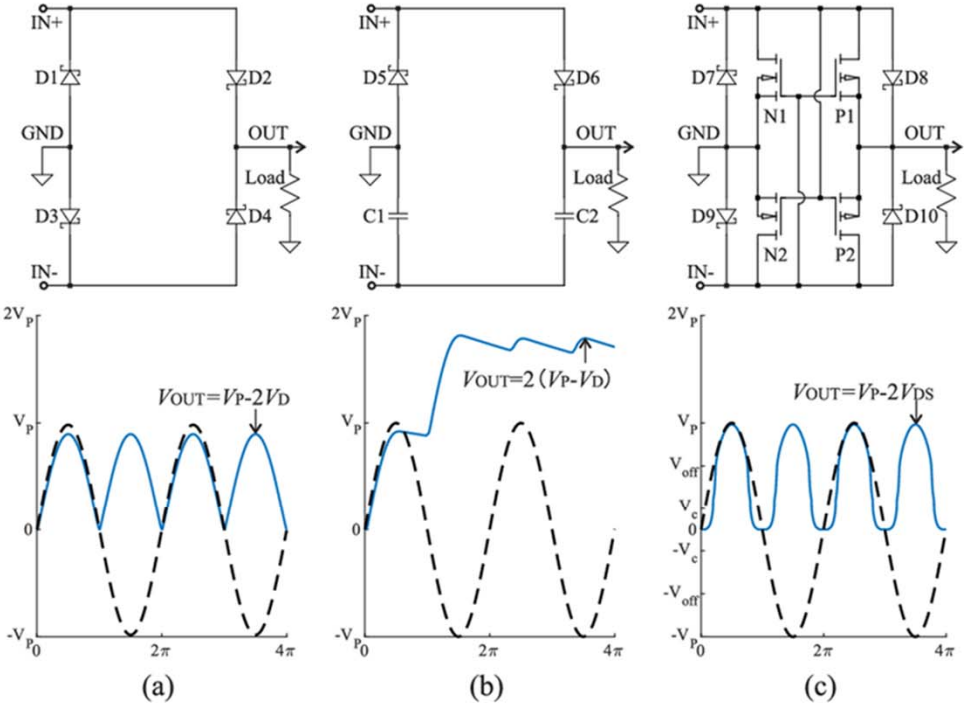


# Power requirements

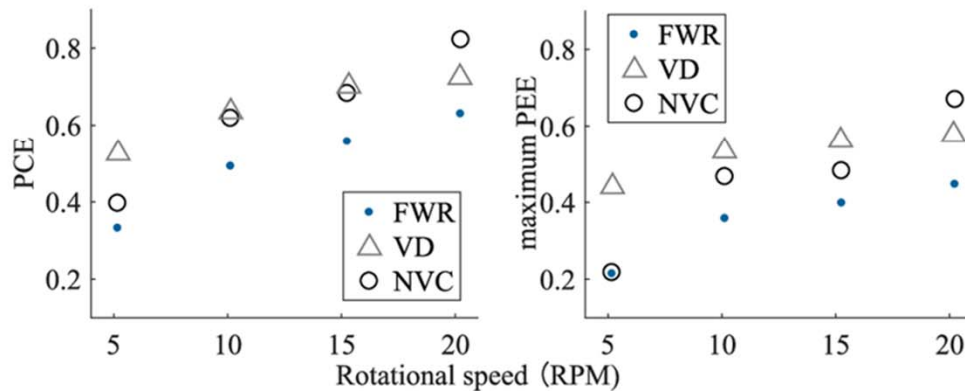
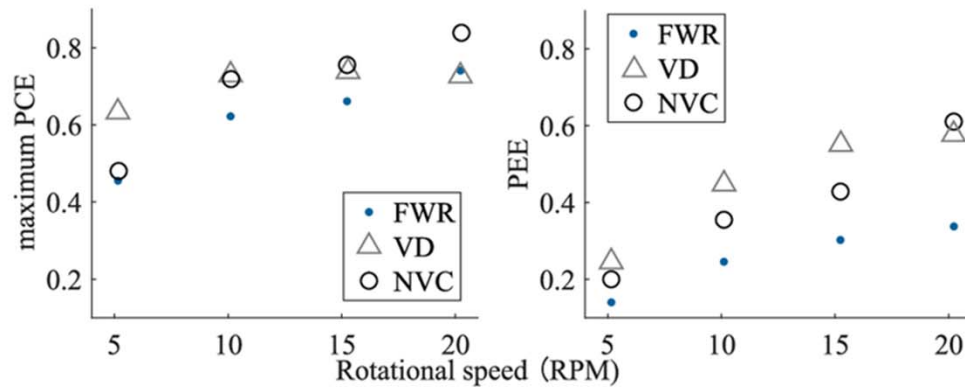


Sample period: 64 ms  
Energy consumption: 83 uJ

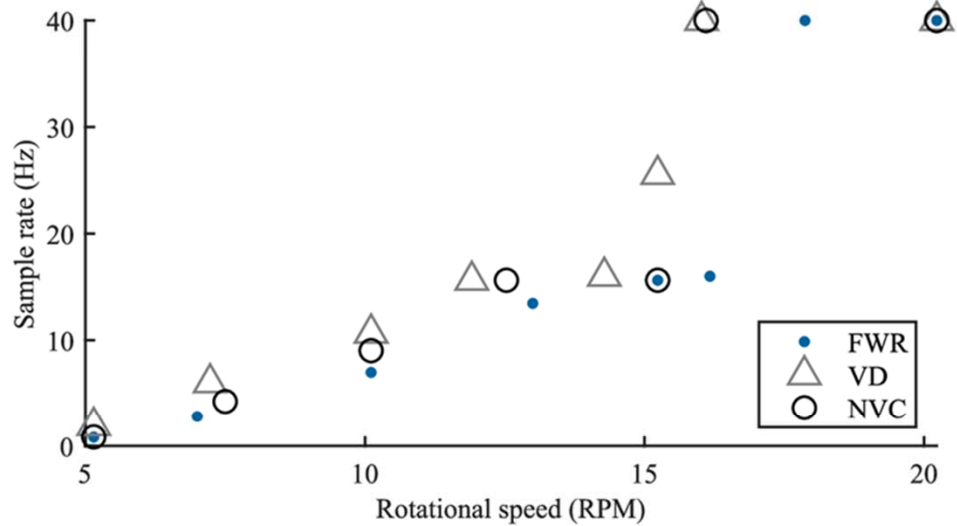
# Investigated rectifier alternatives



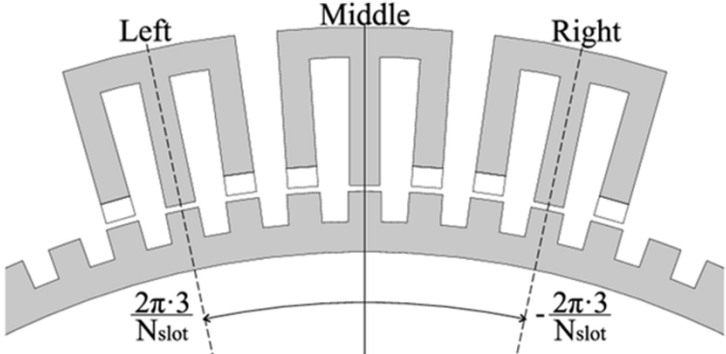
# Rectifier performance



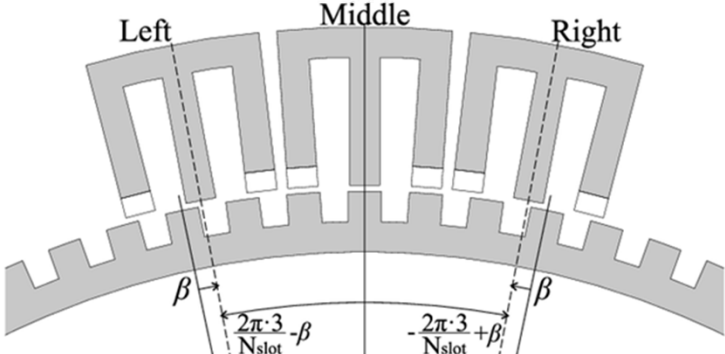
# System performance



# Phase-shifted pickup units



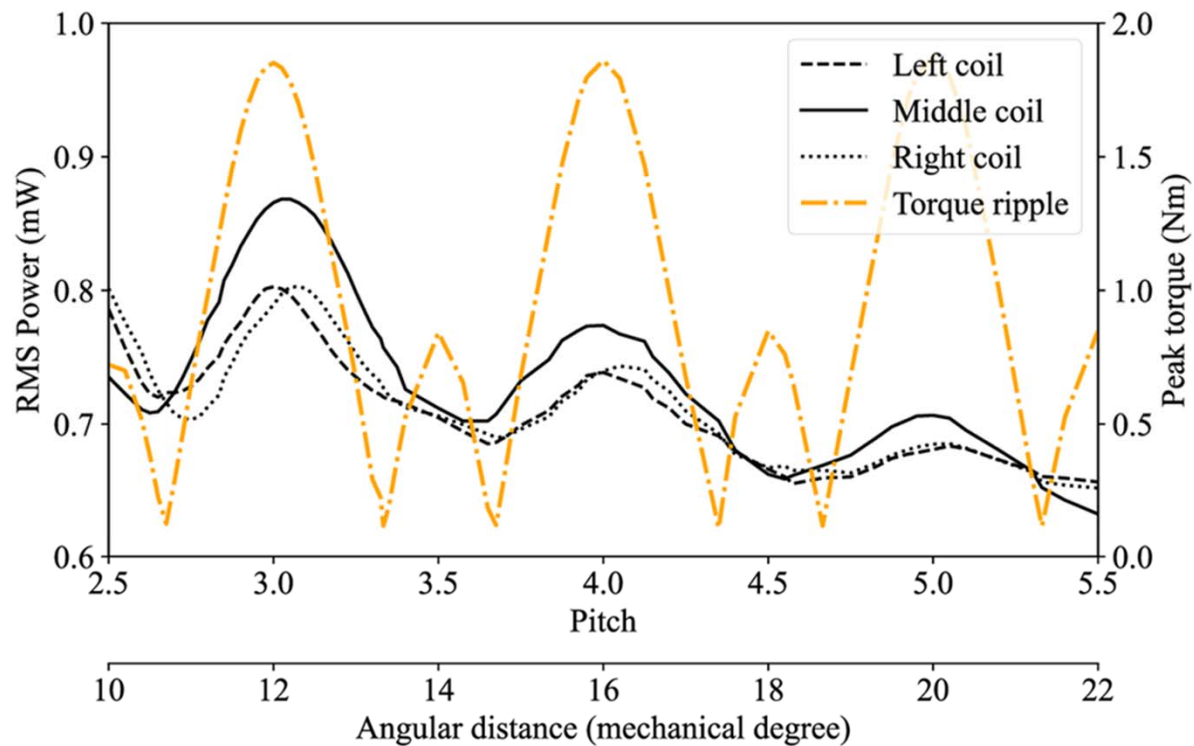
Single phase



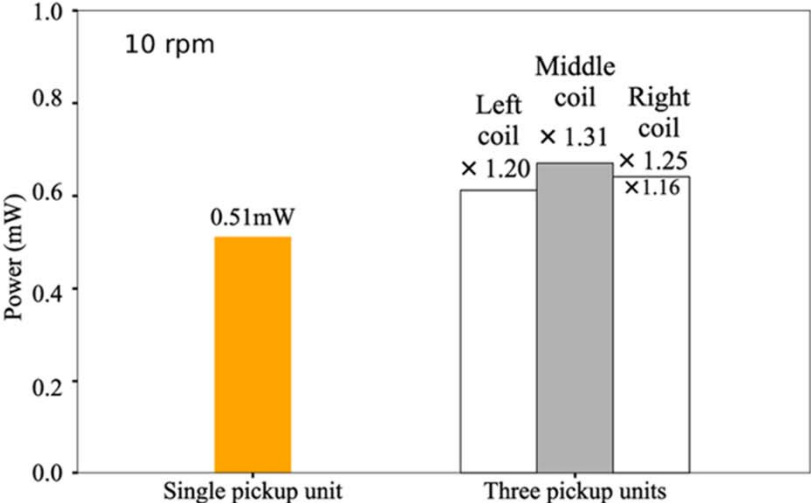
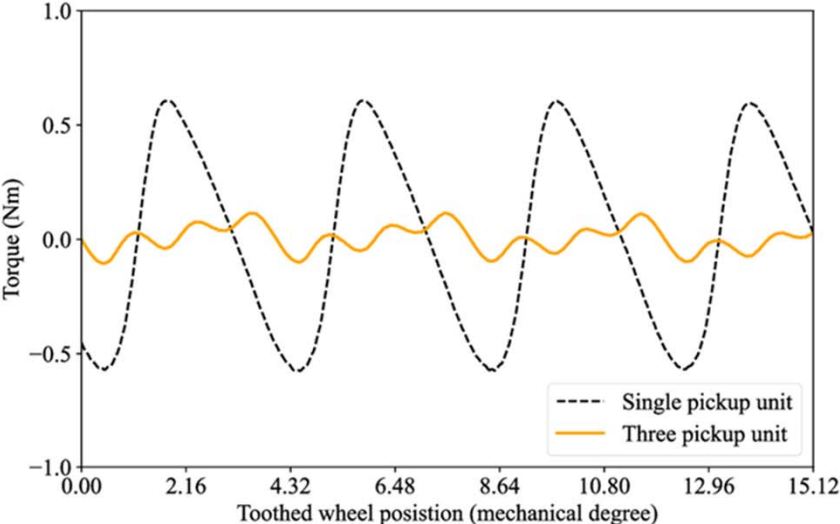
Phase-shifted



# Torque and power output



# Single-phase vs three-phase torque



## Conclusions and next steps

- VREH is suitable for low-speed rotating applications.
- Together with MEMS gyroscopes it enables energy-autonomous, on-rotor RPM sensing.
- Consideration of the entire system chain necessary to optimize performance.
- Three-phase VREH can minimize parasitic effects.

# Thank you for your attention!

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**Rexroth**  
Bosch Group

